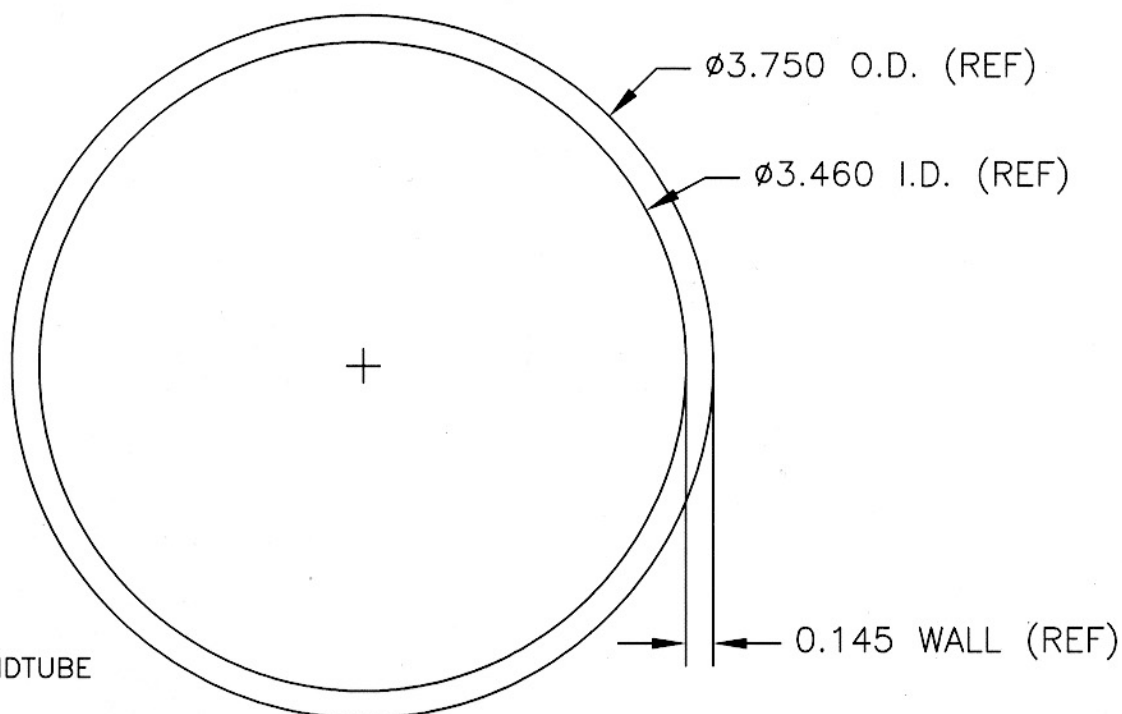


**DART**

DESIGN PH	DRAWN BY PH	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
CHECKED #	APPROVED #	DRAWING NO. D6013	REV. A SHEET 1 OF 1
DATE 05.03.18		TITLE SKIDTUBE MATERIAL	SCALE 1:1
A	05.03.18	NEW ISSUE	

**RELEASED**  
05-08-09 #

## SPECIFICATION CONTROL DRAWING



### NOTES

- 1) D6013-XXX SKIDTUBE  
LENGTH

WHERE XXX IS LENGTH IN INCHES  
EG. 47" LONG TUBE: D6013-047

- 2) MATERIAL: 3.750 OD x 0.145 WALL 7075-T73/T73510/T73511 PER  
QQ-A-200/11 SEAMLESS ALUMINUM TUBE.  
MINIMUM ULTIMATE TENSILE STRENGTH = 66 ksi  
MINIMUM YIELD TENSILE STRENGTH = 56 ksi
- 3) TOLERANCES ARE PER ASTM B210 AS FOLLOWS:  
O.D.:  $\pm 0.008$  MEAN ( $\pm 0.016$  INCLUDING OVALITY)  
WALL:  $\pm 0.006$  MEAN ( $\pm 0.015$  INCLUDING ECCENTRICITY)  
LENGTH: XXX  $+0.188/-0.000$   
STRAIGHTNESS: 0.010" DEVIATION / 12" LENGTH
- 4) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 5) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

**Copyright © 2005 by DART AEROSPACE USA, INC.**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.